



## FRESH-LOCK® Style 115 DS Zipper Seals in Economy

- Slim balanced-flanged zipper provides a high-performance alternative to string zippers
- Patented co-extruded ribs improve sealability to a wide variety of films, including lightweight webs
- Engineered specifically for pre-formed pouches
- Available in both full-size and down-size versions to meet the needs of your application
- Ribs allow sealing at lower temperatures for reduced film distortion and improved package aesthetics
- Sealant layer promotes faster line speeds and minimizes leakage

### Low in Cost, High in Performance

Processors don't have to sacrifice performance for economy in their zippered packaging with the FRESH-LOCK® Style 115 zipper. This slimmed-down zipper features co-extruded ribs enhance sealing performance, yet its reduced size delivers savings to make it competitive with string-style zippers. The style 115 is suitable for products from snack foods to shredded cheese to pasta.

### Zipper Specification

#### Product Description:

#### STYLE 115 - Sealant Layer

**GKL07428-1 Medium Reusable Spool**

**GKL07528-1 Medium Recyclable Spool**

#### PROFILE WEIGHT:

.95 grams/ft +/- 0.1 grams/ft

#### WIDTH MEASUREMENTS:

4.6 mm +/- 0.3 mm

#### FOOTAGE/SPOOL:

17,000 ft + 100 - 0 ft

#### SPOOLS/PALLET:

12 spools

#### FOOTAGE/PALLET:

204,000 ft + 1200 - 0 ft

#### FINISHED SPOOL UNIT WEIGHT:

~41 lbs

#### PACKAGING:

Medium Spool      15.49" width  
                                 1.5" shaft O.D.  
                                 19.75" flange O.D.

#### PROPERTIES:

Zipper material(s): LDPE blend with adhesive sealant  
Suitable for food contact applications  
Sealing temperature range: \*\*220-300 °F  
Holding force from product side: 3.0 lbs target avg.

#### POSITION OF ZIPPER:

The post next to interlocking members must be positioned toward the product/inside of package.

Each spool individually wrapped & placed in individual shipping case.

\*\*Temperature range may vary depending on type of package film used.

**Call your Fresh-Lock® zipper representative for details on our Zipper Spool Reuse Program.**

[www.Fresh-Lock.com](http://www.Fresh-Lock.com)



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