

Fresh Technology



FreshLock
zipper
zipper spool reuse
PROGRAM
Giving You a Lock on Green

Fresh-Lock® Style 113 Soft Seal® ME Zipper Our Most Popular Style, Now Easier to Crush

- Now available in Presto's proprietary Soft Seal® material for a high-integrity side seal using less crushing energy
- Requires less crushing time and/or temperature, allowing faster converting cycles
- Easy-to-crush material creates high-quality side seals that won't leak, gap or distort
- Features the same high-performance design as the FRESH-LOCK® Style 113 zipper
- Extra-wide offset flange for easy consumer gripping
- Ribbed sealant layer allows lower sealing temperatures for faster line speeds, less film distortion
- Excellent sealability to a wide variety of films
- Strong holding force keeps contents secure and single-zipper channel snaps securely closed to keep contents fresh
- Engineered for horizontal form/fill/seal equipment or preformed pouches

Raising the Bar in Zipper Performance

Presto's Style 113 FRESH-LOCK® zipper set the standard in zipper performance. Now we've raised the bar. New Style 113 SS ME has all the features of our most popular zipper, only now it's easier to crush. So you can give consumers a substantial zipper profile they can feel closing through the packaging film, and at the same time improve cycle rates and the quality of your package's side seal.

Zipper Specification

Product Description:

STYLE 113 - Soft Seal® Material + ME Sealant

GKL07421-1 Medium Reusable Spool
GKL07422-1 Large Reusable Spool

GKL07521-1 Medium Recyclable Spool
GKL07522-1 Large Recyclable Spool

PROFILE WEIGHT:

2.6 grams/ft +/- 0.1 grams/ft

WIDTH MEASUREMENTS:

19.2 mm +/- 1.0 mm

FOOTAGE/SPOOL:

Medium Spool: 8,000 ft + 100 - 0 ft
Large Spool: 12,000 ft + 100 - 0 ft

SPOOLS/PALLET:

Medium Spool: 12 spools
Large Spool: 10 spools

FOOTAGE/PALLET:

96,000 ft + 1000 - 0 ft
120,000 ft + 1000 - 0 ft

FINISHED SPOOL UNIT WEIGHT:

~51 lbs
~76 lbs

PACKAGING:

Medium Spool	15.49" width	1.5" shaft O.D.	19.75" flange O.D.
Large Spool	15.81" width	1.5" shaft O.D.	23.50" flange O.D.

PROPERTIES:

Zipper material(s): Soft Seal® with special adhesive sealant
Suitable for food contact applications
Sealing temperature range: **200-280 °F
Holding force from product side: 2.25 lbs target avg.

POSITION OF ZIPPER:

The post next to interlocking members must be positioned toward the product/inside of package.

Each spool individually wrapped & placed in individual shipping case.

**Temperature range may vary depending on type of package film used.

Call your Fresh-Lock® zipper representative for details on our Zipper Spool Reuse Program.

www.Fresh-Lock.com



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