



FRESH-LOCK® Style 106 DS Zipper Ultimate Versatility

- Versatile style works with vertical or horizontal form/fill/seal equipment or pre-formed pouches
- Full-size and down-sized variations available to meet specific packaging needs
- Coextruded sealant ribs enhance sealability and compatibility to a wide variety of films
- Patented ribs allow lower sealing temperatures and faster line speeds
- Improved seal integrity minimizes leakage
- Lower sealing temperatures reduce film distortion for improved package appearance
- Holding force in full-sized version is among the strongest of any FRESH-LOCK® zipper for maximum security
- Single-zipper channel snaps securely for tight seal

Locked and Loaded

Our most versatile zipper, Style 106 works superbly on vertical or horizontal form/fill/seal equipment as well as pre-formed pouches, and is applicable for products across a wide variety of markets. Featuring patented sealant ribs, Style 106 not only seals at lower temperatures for faster line speeds but also seals to thinner films and reduces leaker rates. The superior holding force of the full-size version helps to prevent your package from opening under pressure.

Zipper Specification

Product Description:

GKL07411-1 Medium Reusable Spool
GKL07413-1 Large Reusable Spool

STYLE 106 - Sealant Layer

GKL07511-1 Medium Recyclable Spool
GKL07513-1 Large Recyclable Spool

PROFILE WEIGHT:

1.53 grams/ft +/- 0.1 grams/ft

WIDTH MEASUREMENTS:

10.0 mm +/- 0.3 mm

FOOTAGE/SPOOL:

Medium Spool: 12,000 ft + 100 - 0 ft
Large Spool: 22,000 ft + 100 - 0 ft

SPOOLS/PALLET:

Medium Spool: 12 spools
Large Spool: 10 spools

FOOTAGE/PALLET:

144,000 ft + 1200 - 0 ft
220,000 ft + 1000 - 0 ft

FINISHED SPOOL UNIT WEIGHT:

~46 lbs
~81 lbs

PACKAGING:

Medium Spool	15.49" width	1.5" shaft O.D.	19.75" flange O.D.
Large Spool	15.81" width	1.5" shaft O.D.	23.50" flange O.D.

PROPERTIES:

Zipper material(s): LDPE blend with adhesive sealant
Suitable for food contact applications
Sealing temperature range: **220-300 °F
Holding force from product side: 3.5 lbs target avg.

POSITION OF ZIPPER:

The post next to interlocking members must be positioned toward the product/inside of package.

Each spool individually wrapped & placed in individual shipping case.

**Temperature range may vary depending on type of package film used.

Call your Fresh-Lock® zipper representative for details on our Zipper Spool Reuse Program.

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